



**PROCURAL**  
aluminium systems

# GEMINI



ver: 1.0 | 11-25



## Precision Engineering, Twin Power

Inspired by the concept of “The Twins,” the Gemini system is engineered to deliver two advanced functionalities— Sliding and Lift & Slide —using the same profile with different hardware options. This dual-capability design provides flexibility, efficiency, and seamless integration for a wide range of architectural applications.

Gemini is suitable for villas, premium apartments, and hotels that demand durability, aesthetics, and energy-conscious performance. Designed for 2-track and 3-track setups, the system effortlessly accommodates large and wide openings , ensuring expansive views and smooth operation.

A defining feature of Gemini is its wider track design , paired with P-DS (Procural-Drainage System) , which eliminates visible drain holes on the frame for a clean, sophisticated appearance. The heavy-duty sash supports both standard rollers and Lift & Slide hardware, ensuring high load-bearing capacity and long-term stability.

Gemini features a slim interlock for enhanced views and a contemporary minimalistic aesthetic . Its wider track system integrates P-DS (Procural Drainage System), ensuring no visible drain holes and maintaining a clean, elegant look. The heavy-duty sash is engineered to work with both standard rollers and Lift & Slide hardware, providing superior load-bearing capacity.

To elevate sealing performance, the system incorporates invisible gaskets for a seamless appearance and Q-Lon gaskets, known for their exceptional compression recovery, insulation properties, and long-term durability. Additionally, a special side jamb with concealed anchors ensures a neat finish and robust installation.

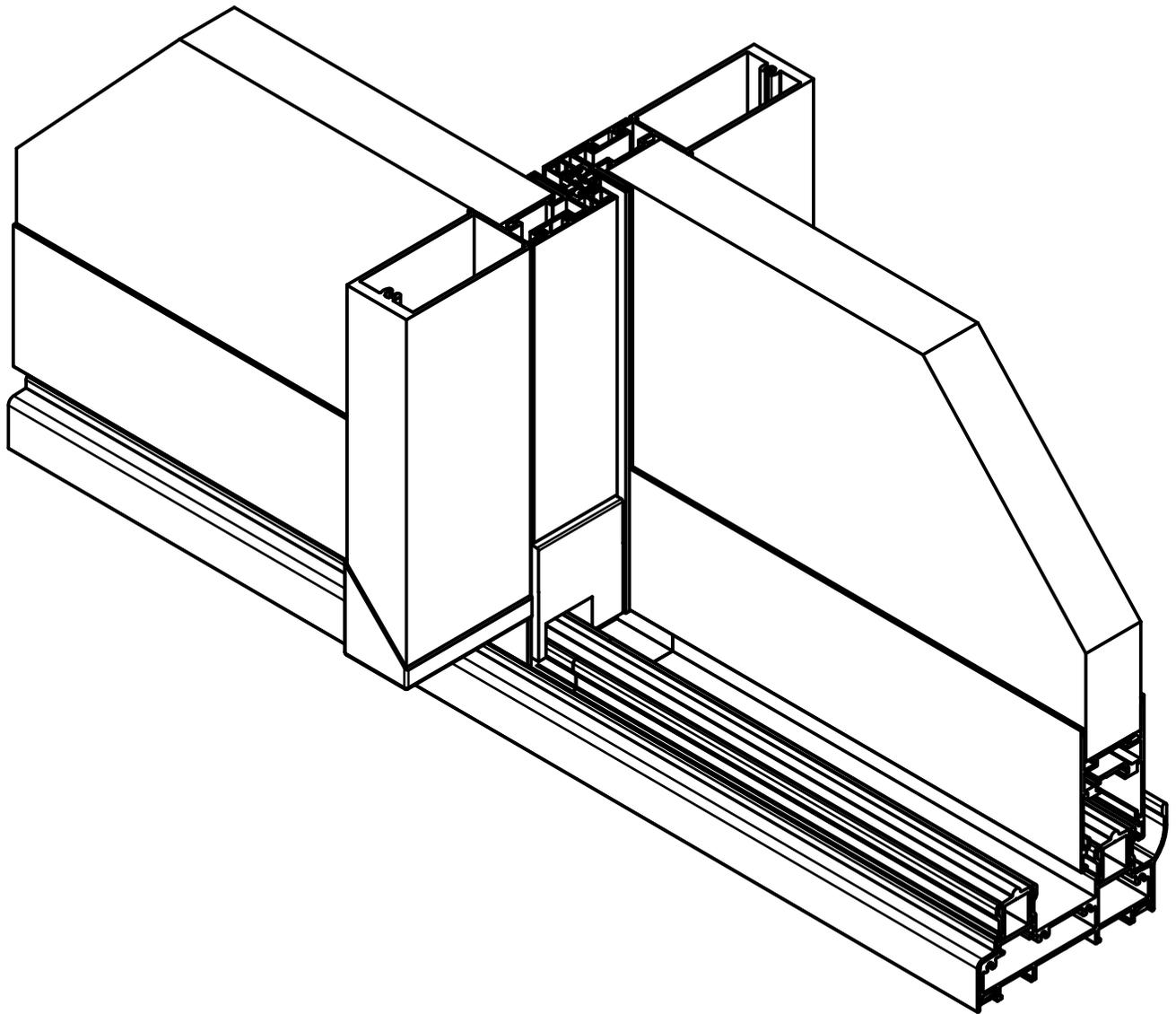
With its twin-function engineering and premium detailing, Gemini stands out as a sophisticated sliding solution for modern, high-end spaces.

## Explore Gemini - Twin Performance, One System



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# GEMINI



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# STRUCTURAL VALUES

Width →	100	125	150	175	200	225	250	275	300	325
Height ↓										
180	9.20	11.30	13.27	15.08	16.71	18.15	19.37	20.37	21.12	21.61
185	10.01	12.30	14.46	16.46	18.27	19.88	21.27	22.42	23.32	23.95
190	10.86	13.36	15.72	17.91	19.92	21.72	23.29	24.61	25.66	26.44
195	11.75	14.47	17.05	19.45	21.66	23.66	25.42	26.92	28.14	29.08
200	12.70	15.65	18.45	21.08	23.50	25.71	27.66	29.36	30.77	31.88
205	13.69	16.88	19.92	22.78	25.44	27.86	30.04	31.93	33.54	34.84
210	14.73	18.18	21.47	24.58	27.47	30.13	32.53	34.65	36.46	37.96
215	15.83	19.54	23.10	26.46	29.61	32.52	35.16	37.50	39.54	41.24
220	16.97	20.97	24.80	28.44	31.86	35.02	37.91	40.50	42.77	44.70
225	18.18	22.46	26.59	30.51	34.21	37.65	40.80	43.65	46.17	48.34
230	19.43	24.03	28.45	32.68	36.67	40.39	43.83	46.95	49.73	52.15
235	20.74	25.66	30.41	34.94	39.24	43.27	47.00	50.41	53.46	56.15
240	22.11	27.37	32.44	37.31	41.93	46.27	50.31	54.02	57.37	60.33
245	23.54	29.15	34.57	39.78	44.73	49.41	53.77	57.79	61.44	64.70
250	25.03	31.00	36.79	42.35	47.66	52.68	57.38	61.73	65.70	69.27
255	26.57	32.93	39.09	45.03	50.71	56.09	61.14	65.84	70.15	74.04
260	28.19	34.94	41.49	47.82	53.88	59.64	65.06	70.11	74.77	79.01
265	29.86	37.02	43.99	50.72	57.18	63.33	69.13	74.57	79.59	84.19
270	31.60	39.19	46.58	53.73	60.60	67.16	73.37	79.20	84.61	89.58
275	33.40	41.44	49.27	56.86	64.16	71.15	77.77	84.01	89.82	95.18
280	35.27	43.78	52.07	60.11	67.86	75.28	82.34	89.01	95.24	101.00
285	37.22	46.20	54.96	63.47	71.69	79.57	87.09	94.19	100.86	107.05
290	39.23	48.70	57.96	66.96	75.66	84.02	92.00	99.57	106.68	113.32
295	41.31	51.30	61.07	70.57	79.77	88.63	97.09	105.14	112.72	119.82
300	43.46	53.98	64.28	74.31	84.03	93.39	102.37	110.91	118.98	126.55
305	45.68	56.76	67.60	78.18	88.43	98.33	107.82	116.88	125.46	133.53
310	47.98	59.63	71.04	82.17	92.98	103.43	113.46	123.06	132.16	140.74
315	50.36	62.59	74.59	86.30	97.68	108.70	119.30	129.44	139.09	148.20
320	52.81	65.65	78.25	90.56	102.54	114.14	125.32	136.03	146.25	155.92
325	55.34	68.81	82.03	94.96	107.55	119.76	131.54	142.85	153.64	163.88
330	57.96	72.07	85.93	99.50	112.73	125.56	137.96	149.87	161.27	172.11
335	60.65	75.43	89.95	104.18	118.06	131.54	144.58	157.13	169.14	180.59
340	63.42	78.89	94.10	109.00	123.55	137.70	151.40	164.60	177.26	189.34
345	66.27	82.45	98.37	113.97	129.22	144.05	158.43	172.30	185.63	198.37
350	69.22	86.12	102.76	119.09	135.05	150.59	165.67	180.24	194.25	207.66

**Note:**

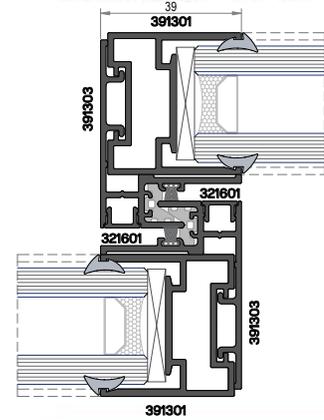
- \*All dimensions are in cm.
- \* For project related calculations please get in touch with your Key accounts manager.
- \* Width & Height subject to shutter load of Max 200 kgs (Lift & Slide), 150 Kgs (Sliding).

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**Wind Load 1000 Pa**

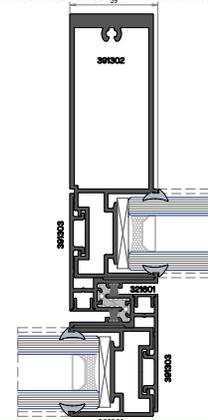
**Interlock arrangement Type 1**

Combined  $I_{xx}$ : 12.6 cm<sup>4</sup>



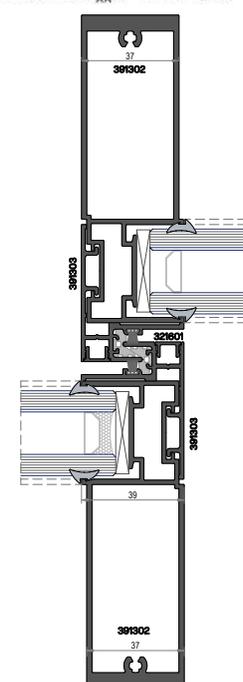
**Interlock arrangement Type 2**

Combined  $I_{xx}$ : 144 cm<sup>4</sup>



**Interlock arrangement Type 3**

Combined  $I_{xx}$ : 275 cm<sup>4</sup>



Width →	100	125	150	175	200	225	250	275	300	325
Height ↓										
180	18.40	22.60	26.53	30.16	33.43	36.30	38.75	40.73	42.23	43.22
185	20.01	24.60	28.92	32.91	36.54	39.77	42.55	44.85	46.64	47.91
190	21.71	26.71	31.44	35.83	39.84	43.44	46.57	49.21	51.32	52.89
195	23.51	28.94	34.09	38.91	43.33	47.32	50.83	53.83	56.29	58.17
200	25.39	31.29	36.90	42.15	47.01	51.41	55.33	58.71	61.54	63.76
205	27.38	33.76	39.84	45.57	50.88	55.73	60.07	63.87	67.08	69.67
210	29.47	36.36	42.94	49.16	54.95	60.27	65.06	69.30	72.92	75.91
215	31.66	39.08	46.19	52.93	59.23	65.04	70.31	75.01	79.08	82.49
220	33.95	41.94	49.60	56.88	63.71	70.04	75.83	81.01	85.55	89.41
225	36.35	44.93	53.17	61.02	68.41	75.29	81.61	87.30	92.34	96.68
230	38.86	48.06	56.91	65.36	73.34	80.79	87.66	93.90	99.46	104.30
235	41.48	51.32	60.81	69.89	78.48	86.54	94.00	100.81	106.92	112.29
240	44.22	54.73	64.89	74.62	83.86	92.55	100.62	108.04	114.73	120.66
245	47.08	58.29	69.14	79.56	89.47	98.82	107.54	115.58	122.89	129.41
250	50.05	62.00	73.57	84.70	95.32	105.36	114.76	123.46	131.41	138.55
255	53.15	65.86	78.19	90.06	101.41	112.17	122.28	131.67	140.29	148.08
260	56.37	69.87	82.99	95.64	107.76	119.27	130.12	140.23	149.55	158.03
265	59.72	74.05	87.98	101.44	114.35	126.65	138.27	149.13	159.19	168.38
270	63.20	78.38	93.16	107.47	121.21	134.33	146.74	158.39	169.22	179.16
275	66.81	82.88	98.55	113.72	128.33	142.29	155.55	168.02	179.64	190.36
280	70.55	87.55	104.13	120.21	135.72	150.57	164.69	178.01	190.47	202.00
285	74.43	92.39	109.92	126.95	143.38	159.15	174.17	188.38	201.71	214.09
290	78.45	97.40	115.92	133.92	151.32	168.04	184.00	199.13	213.37	226.63
295	82.61	102.59	122.13	141.14	159.54	177.25	194.19	210.28	225.45	239.63
300	86.92	107.96	128.56	148.62	168.06	186.79	204.73	221.82	237.96	253.10
305	91.37	113.52	135.21	156.35	176.86	196.65	215.64	233.76	250.92	267.05
310	95.97	119.26	142.08	164.34	185.96	206.85	226.93	246.11	264.32	
315	100.72	125.19	149.18	172.60	195.37	217.39	238.59	258.88		
320	105.63	131.31	156.50	181.13	205.08	228.28	250.64	272.07		
325	110.69	137.62	164.07	189.93	215.11	239.52	263.08			
330	115.91	144.14	171.87	199.00	225.45	251.12				
335	121.29	150.85	179.91	208.36	236.12	263.08				
340	126.84	157.77	188.20	218.01	247.11					
345	132.55	164.90	196.73	227.94	258.43					
350	138.43	172.24	205.52	238.17	270.09					

**Note:**

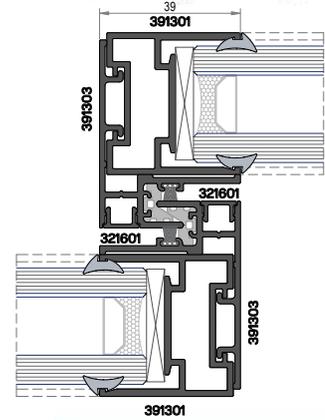
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**Wind Load 2000 Pa**

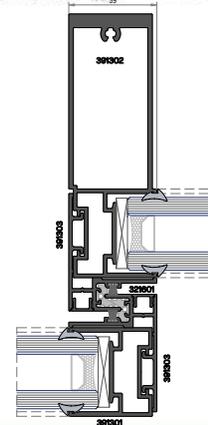
**Interlock arrangement Type 1**

Combined  $I_{xx}$ : 12.6 cm<sup>4</sup>



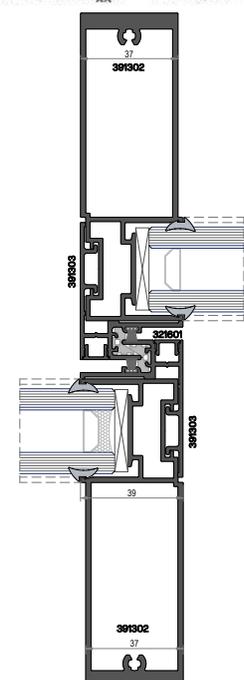
**Interlock arrangement Type 2**

Combined  $I_{xx}$ : 144 cm<sup>4</sup>



**Interlock arrangement Type 3**

Combined  $I_{xx}$ : 275 cm<sup>4</sup>



Width →	100	125	150	175	200	225	250	275	300	325
Height ↓										
180	27.60	33.90	39.80	45.23	50.14	54.45	58.12	61.10	63.35	64.84
185	30.02	36.90	43.38	49.37	54.82	59.65	63.82	67.27	69.96	71.86
190	32.57	40.07	47.15	53.74	59.77	65.16	69.86	73.82	76.99	79.33
195	35.26	43.42	51.14	58.36	64.99	70.98	76.25	80.75	84.43	87.25
200	38.09	46.94	55.34	63.23	70.51	77.12	82.99	88.07	92.30	95.64
205	41.07	50.65	59.77	68.35	76.31	83.59	90.11	95.80	100.62	104.51
210	44.20	54.54	64.41	73.73	82.42	90.40	97.60	103.94	109.39	113.87
215	47.48	58.63	69.29	79.39	88.84	97.56	105.47	112.51	118.62	123.73
220	50.92	62.91	74.40	85.32	95.57	105.07	113.74	121.51	128.32	134.11
225	54.53	67.39	79.76	91.53	102.62	112.94	122.41	130.96	138.51	145.01
230	58.29	72.08	85.36	98.03	110.00	121.18	131.49	140.85	149.19	156.45
235	62.23	76.99	91.22	104.83	117.72	129.81	141.00	151.22	160.39	168.44
240	66.33	82.10	97.33	111.93	125.79	138.82	150.94	162.05	172.10	180.99
245	70.62	87.44	103.71	119.33	134.20	148.23	161.31	173.37	184.33	194.11
250	75.08	93.00	110.36	127.05	142.98	158.04	172.14	185.19	197.11	207.82
255	79.72	98.79	117.28	135.09	152.12	168.26	183.42	197.51	210.44	222.13
260	84.56	104.81	124.48	143.46	161.63	178.91	195.17	210.34	224.32	237.04
265	89.58	111.07	131.97	152.16	171.53	189.98	207.40	223.70	238.78	252.57
270	94.79	117.57	139.75	161.20	181.81	201.49	220.11	237.59	253.83	268.73
275	100.21	124.32	147.82	170.58	192.49	213.44	233.32	252.03	269.47	
280	105.82	131.33	156.20	180.32	203.58	225.85	247.03	267.02		
285	111.65	138.59	164.89	190.42	215.07	238.72	261.26			
290	117.68	146.11	173.88	200.88	226.98	252.06				
295	123.92	153.89	183.20	211.72	239.32	265.88				
300	130.38	161.95	192.84	222.93	252.08					
305	137.05	170.28	202.81	234.53	265.29					
310	143.95	178.89	213.12	246.51						
315	151.08	187.78	223.76	258.90						
320	158.44	196.96	234.76	271.69						
325	166.03	206.43	246.10							
330	173.87	216.21	257.80							
335	181.94	226.28	269.86							
340	190.26	236.66								
345	198.82	247.35								
350	207.65	258.36								

**Note:**

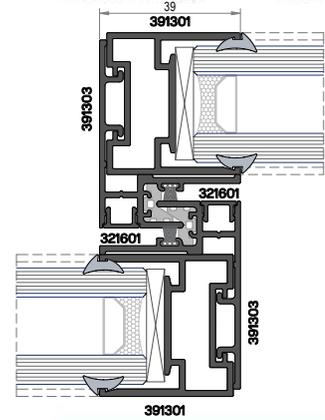
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**Wind Load 3000 Pa**

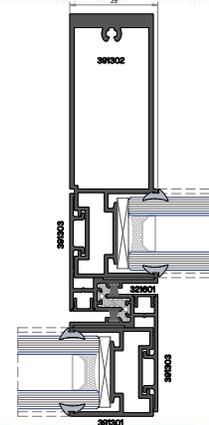
**Interlock arrangement Type 1**

Combined  $I_{xx}$ : 12.6 cm<sup>4</sup>



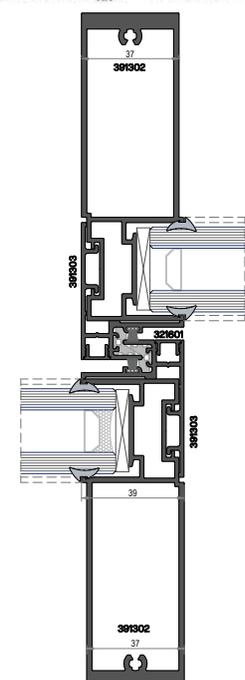
**Interlock arrangement Type 2**

Combined  $I_{xx}$ : 144 cm<sup>4</sup>



**Interlock arrangement Type 3**

Combined  $I_{xx}$ : 275 cm<sup>4</sup>

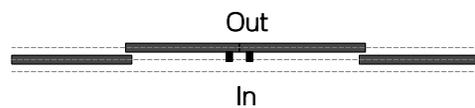
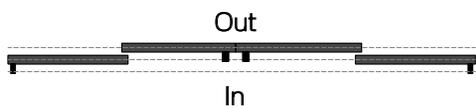
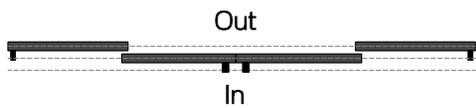
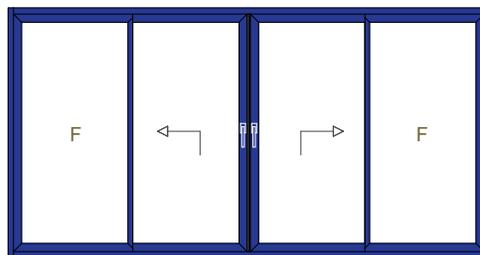
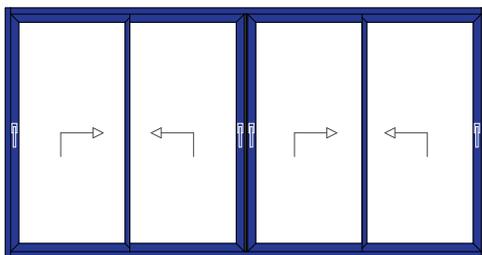
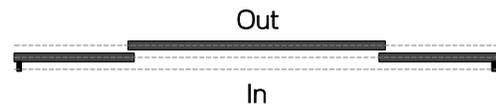
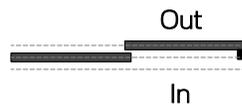
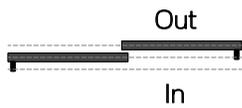
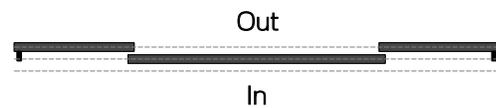
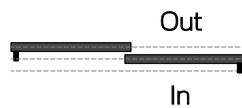
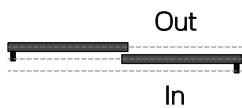
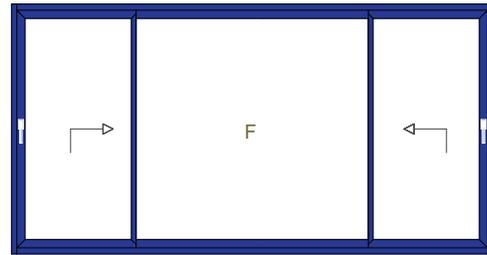
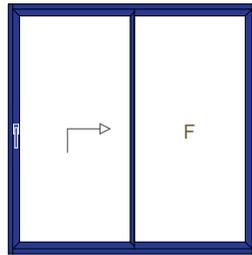
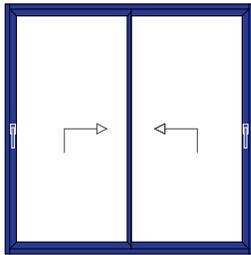


### TABLE OF CONTENTS

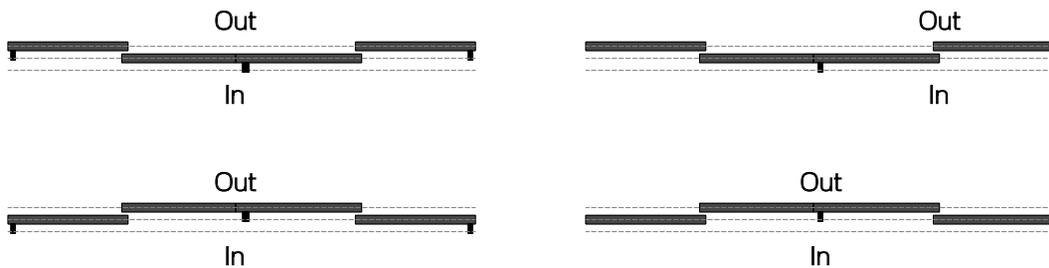
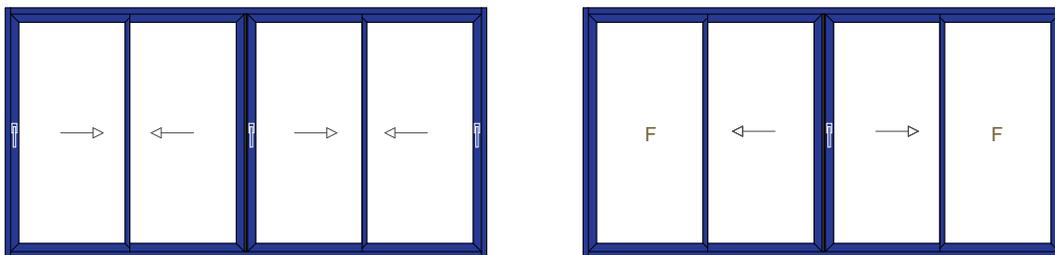
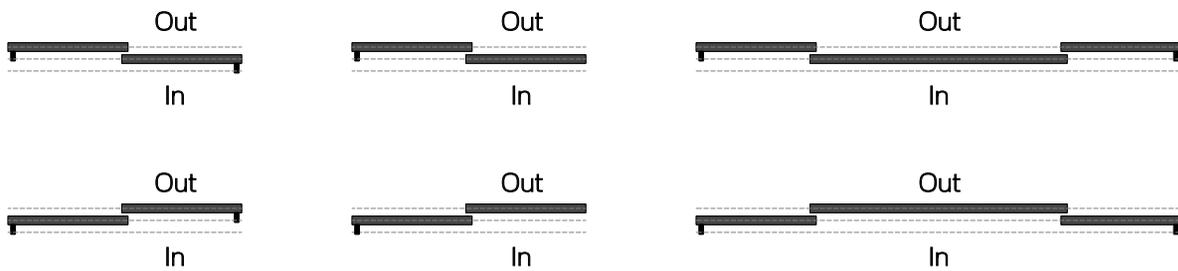
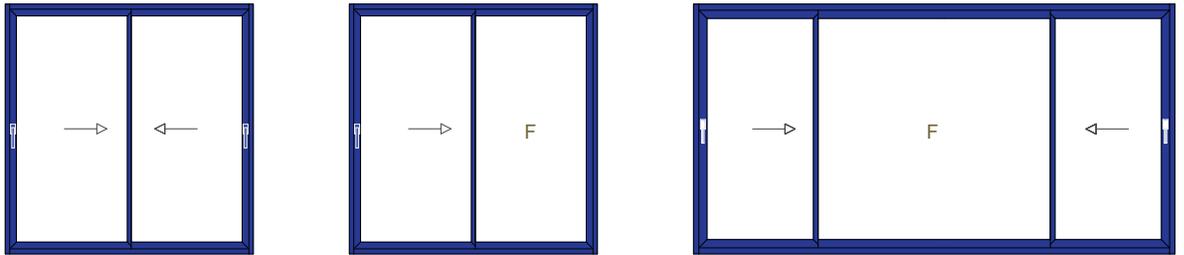
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1	Typologies	8
2	Profile Index	12
3	Profile Wall Chart	15
4	Assembly/Cross-Sectional Drawings	20
5	Gasket List	34
6	Glazing Table	36
7	Hardware & Accessories Table	38

# DOOR TYPOLOGIES

### Doors with Lift and Sliding System



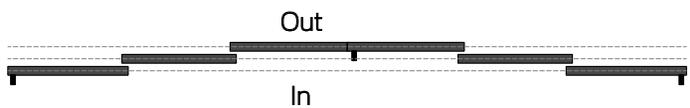
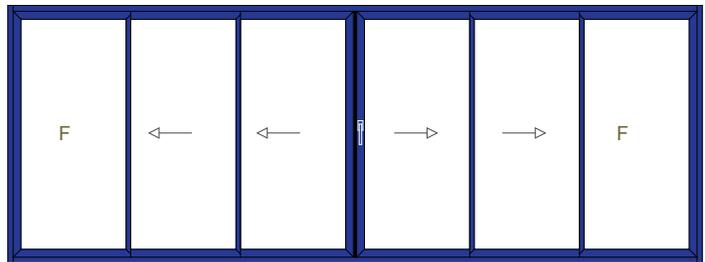
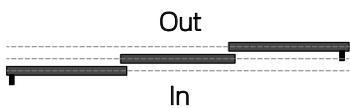
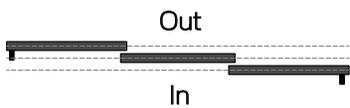
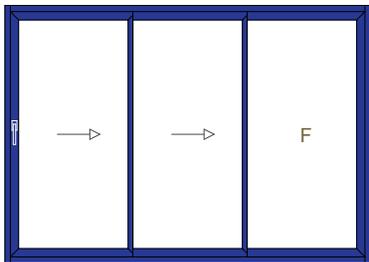
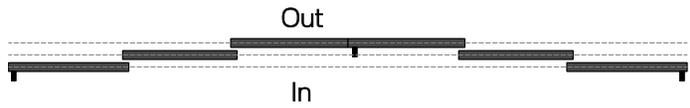
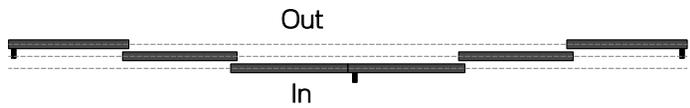
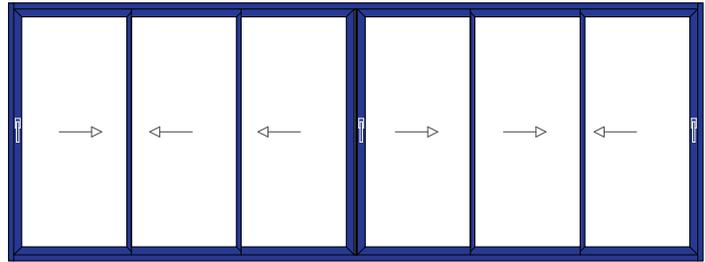
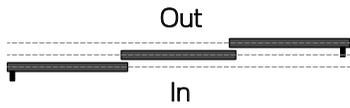
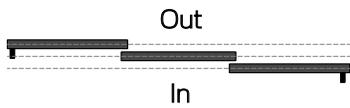
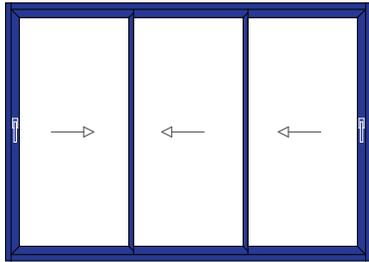
Doors with Slide System



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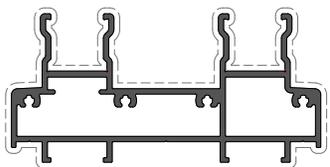
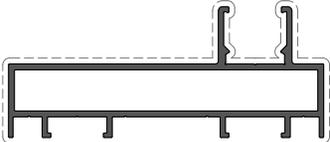
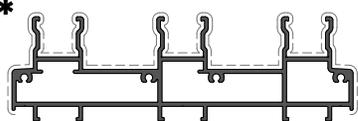
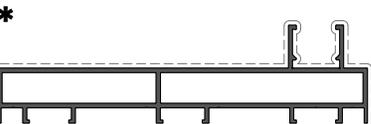
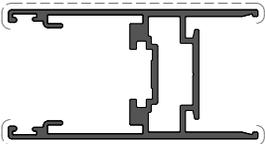


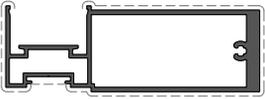
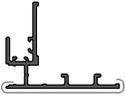
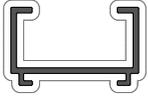
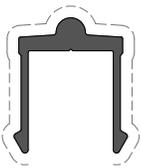
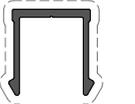
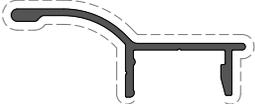
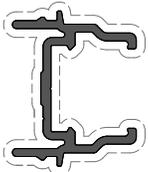
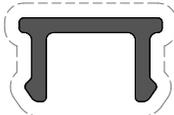
### Doors with Slide System



# PROFILE INDEX

### PROFILE INDEX

SI No.	Profile Drawing	Profile Code	Profile Description	I <sub>x</sub> Value (cm <sup>4</sup> )	I <sub>y</sub> Value (cm <sup>4</sup> )	 Perimeter	Powder coated perimeter
1		391101	Gemini 2 Track Frame - Top & Bottom	13.67	91.80	849.58	516.84
2		391102	Gemini 2 Track jamb	7.40	77.80	663.69	428.20
3	* 	391103	Gemini 3 Track Frame - Top & Bottom	21.20	332.10	1262.5 <sub>9</sub>	769.87
4	* 	391104	Gemini 3 Track jamb	9.60	266.60	966.22	585.24
5		391201	Gemini Sash	17.60	12.14	549.99	449.99
6		391301	Gemini Interlock Small	6.31	2.80	341.80	230.91

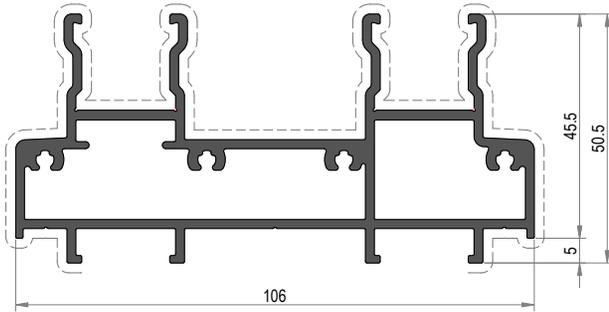
Sl No.	Profile Drawing	Profile Code	Profile Description	I <sub>x</sub> Value (cm <sup>4</sup> )	I <sub>y</sub> Value (cm <sup>4</sup> )	 Perimeter	Powder coated perimeter
7		391302	Gemini Interlock Big	137.50	14.20	729.35	388.39
8		391303	Gemini Interlock Cover	2.40	3.90	272.52	72.13
9		391401	Gemini Laminated Glass Clip	0.50	2.40	175.76	175.76
10		391601	Gemini Guide Rail	0.41	0.43	113.06	113.06
11		391602	Gemini 2 Track Cover	0.39	0.33	109.94	109.94
12		391603	Gemini Rain Drip Cover	0.39	3.23	157.85	116.58
13		391604	Gemini Frame Cover	0.19	0.80	110.89	67.66
14		391605	Gemini Mating Profile	0.94	2.64	203.42	203.42
15		321601	Venti Clip	0.02	0.01	39.01	24.54

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# PROFILE WALL CHART

## OUTER FRAMES

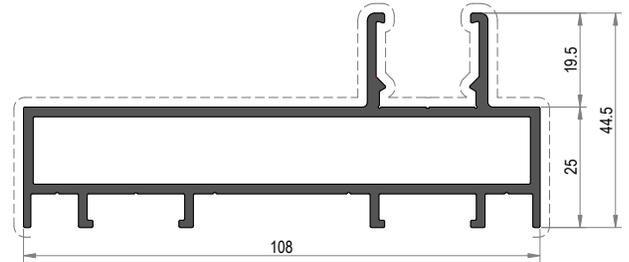
**391101**



**Gemini 2 Track Frame - Top & Bottom**

			
-	-	✓	4.2 x 40

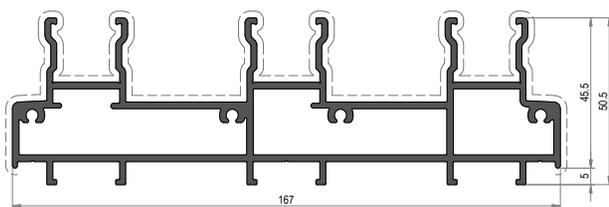
**391102**



**Gemini 2 Track jamb**

			
-	-	✓	-

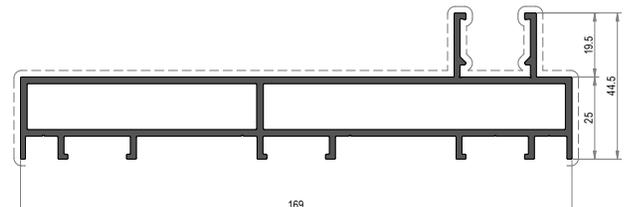
**391103**



**Gemini 3 Track Frame - Top & Bottom**

			
-	-	✓	4.2 x 40

**391104**



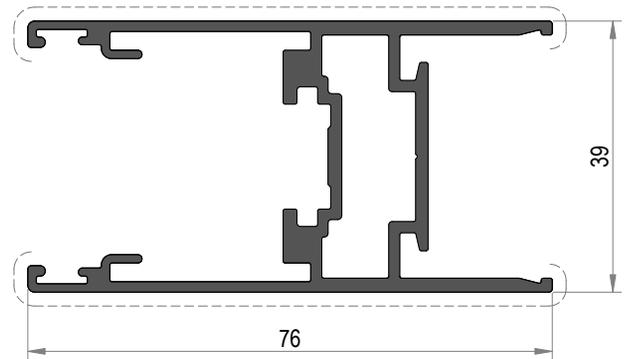
**Gemini 3 Track jamb**

			
-	-	✓	-

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## SASHES

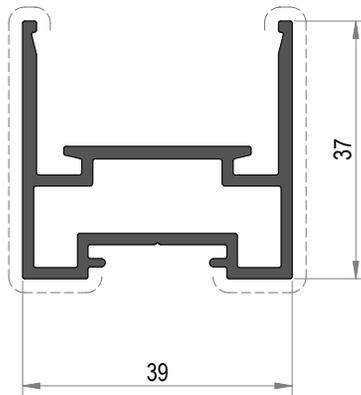
**391201**



**Gemini Sash**

			
394201	✓	-	-

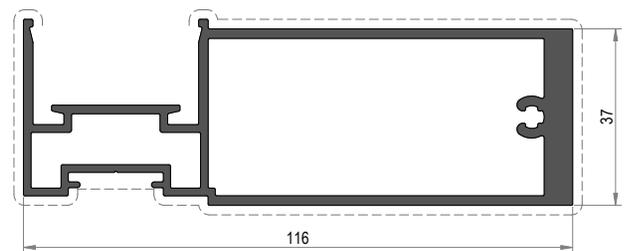
**391301**



**Gemini Interlock Small**

			
394201	✓	-	-

**391302**

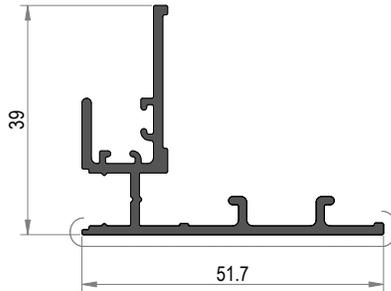


**Gemini Interlock Big**

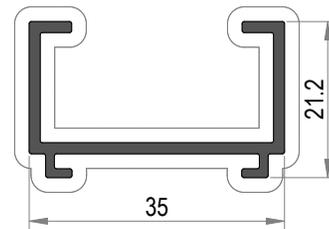
			
394201	✓	-	-

## AUXILIARY PROFILES

**391303**



**391401**



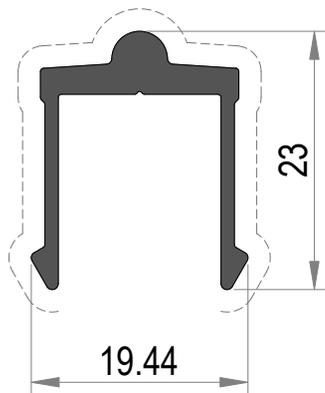
**Gemini Interlock Cover**

			
-	-	✓	3.8 x 15

**Gemini Laminated Glass Clip**

			
-	-	-	-

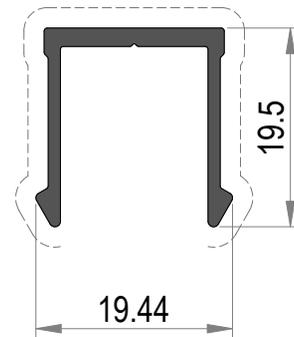
**391601**



**Gemini Guide Rail**

			
-	-	-	-

**391602**



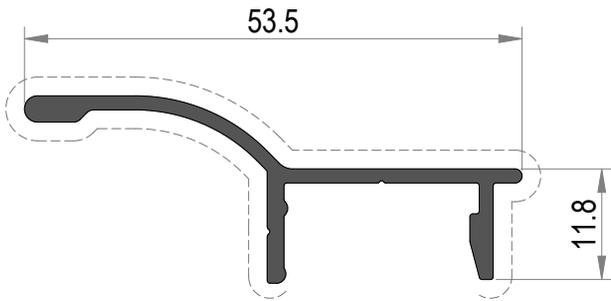
**Gemini Track Cover**

			
-	-	-	-

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## AUXILIARY PROFILES

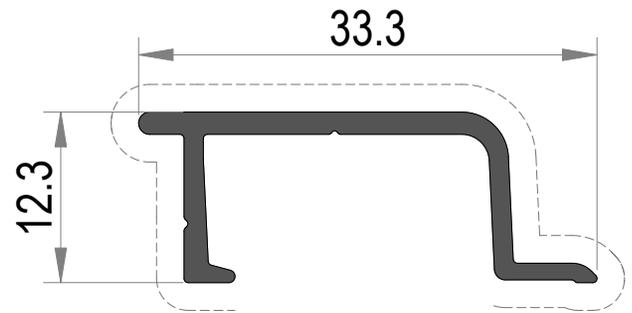
**391603**



**Gemini Rain Drip Cover**

			
-	-	✓	3.8 x 10

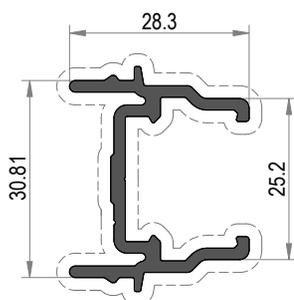
**391604**



**Gemini Frame Cover**

			
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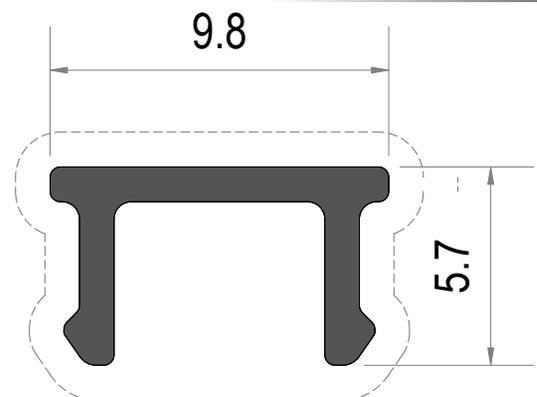
**391605**



**Gemini Mating Profile**

			
-	-	-	4.8 x 60

**321601**

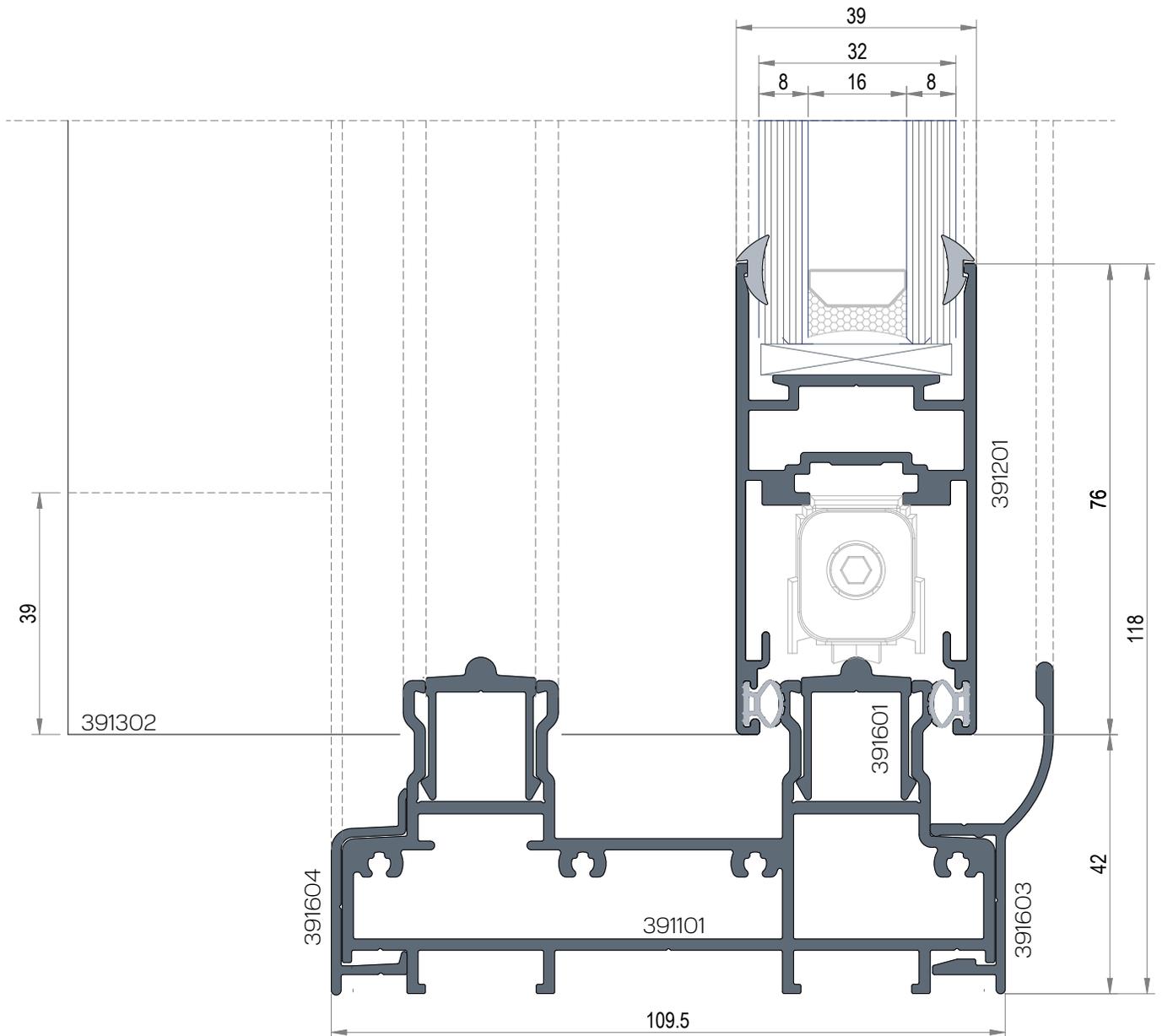
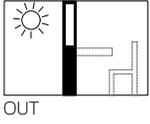
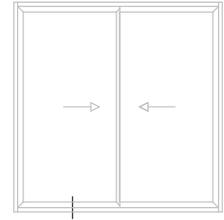


**Venti Clip**

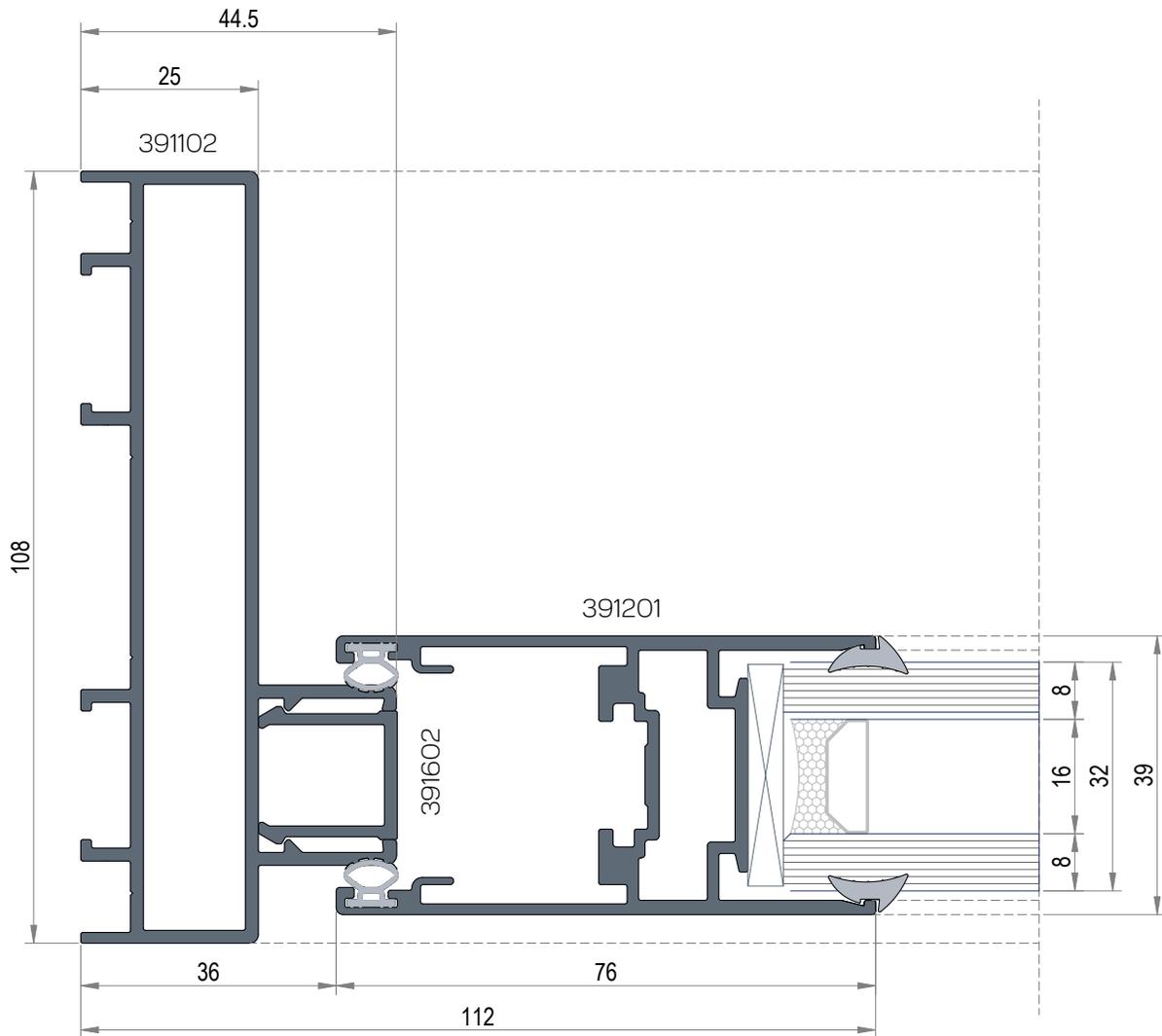
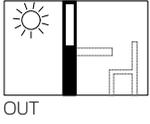
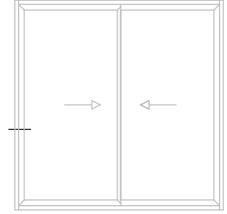
			
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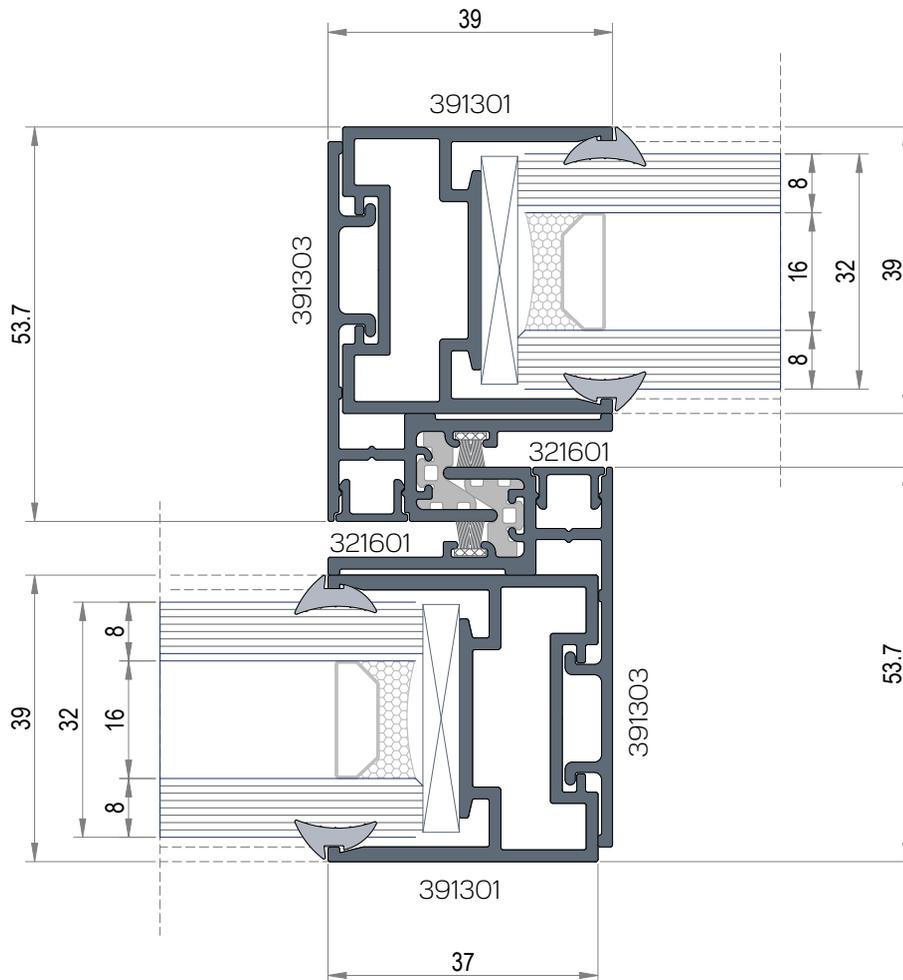
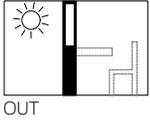
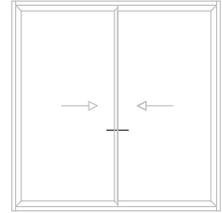
# ASSEMBLY DRAWINGS



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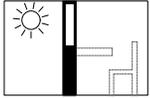
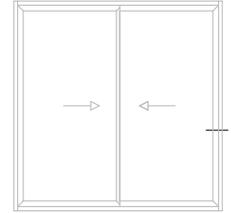


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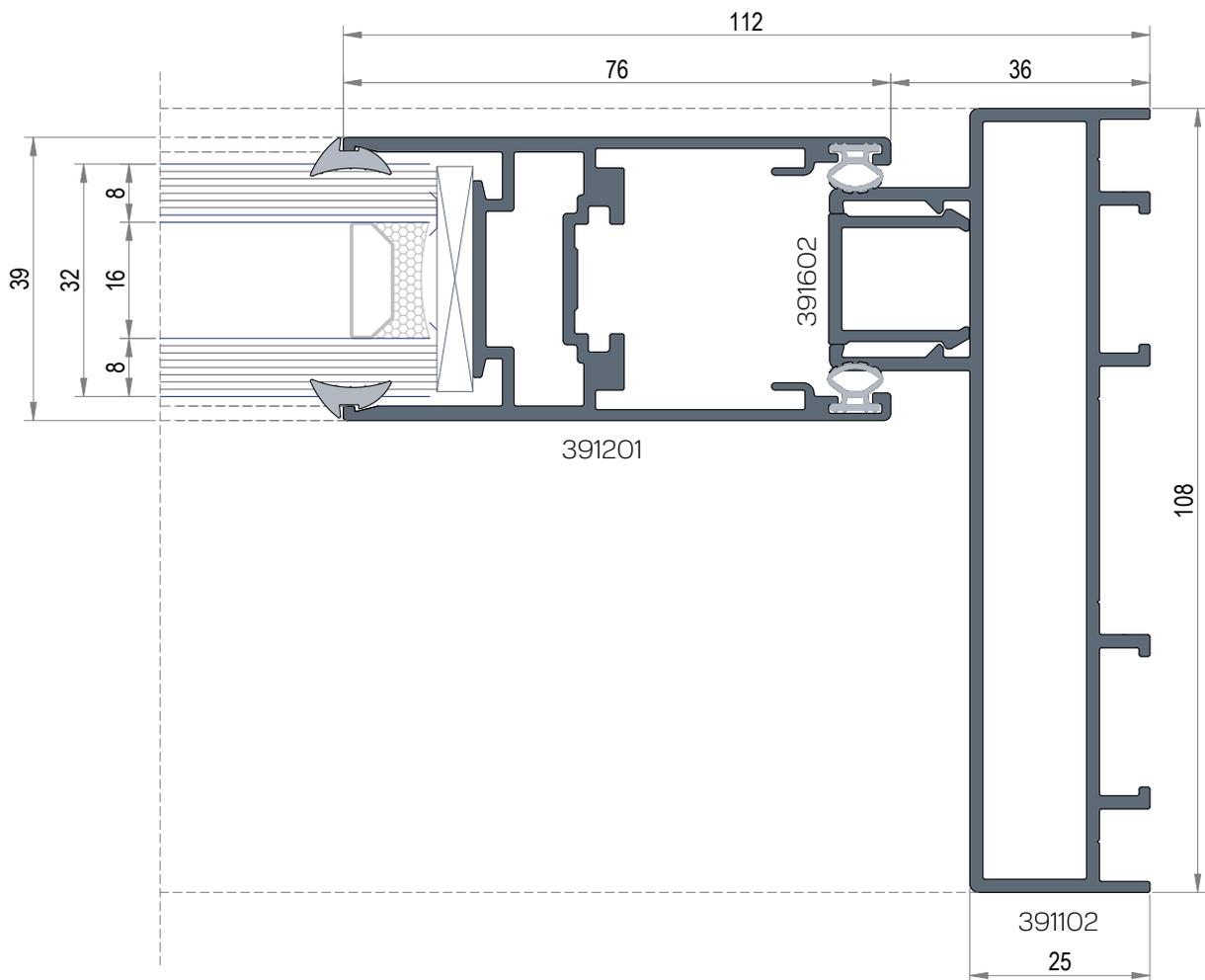




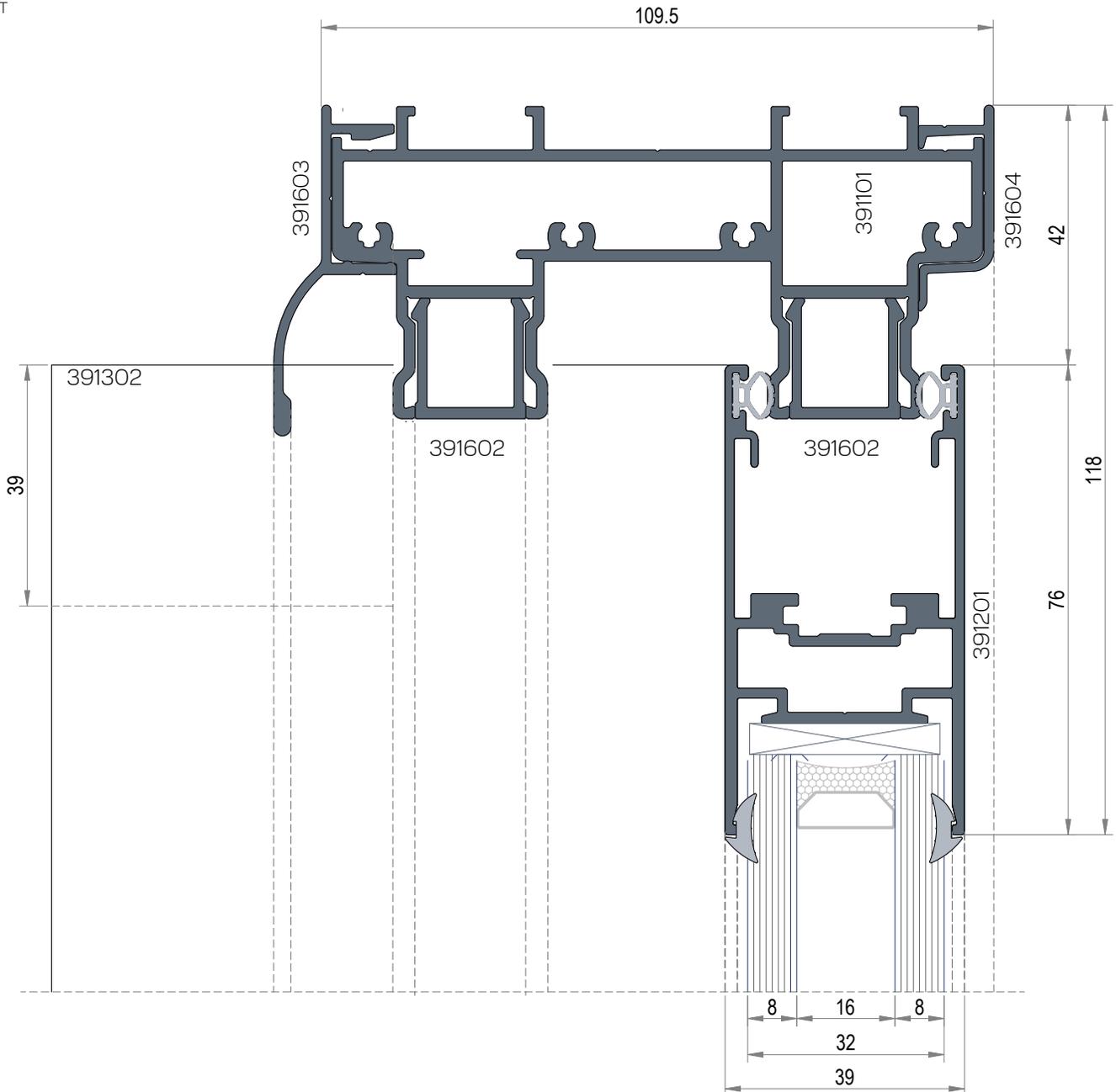
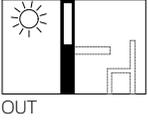
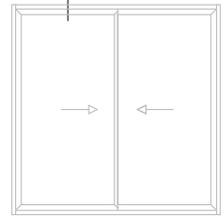




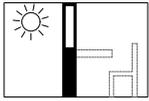
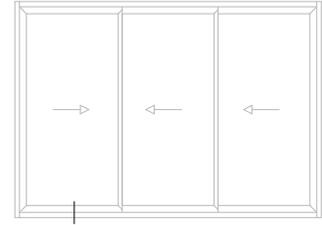
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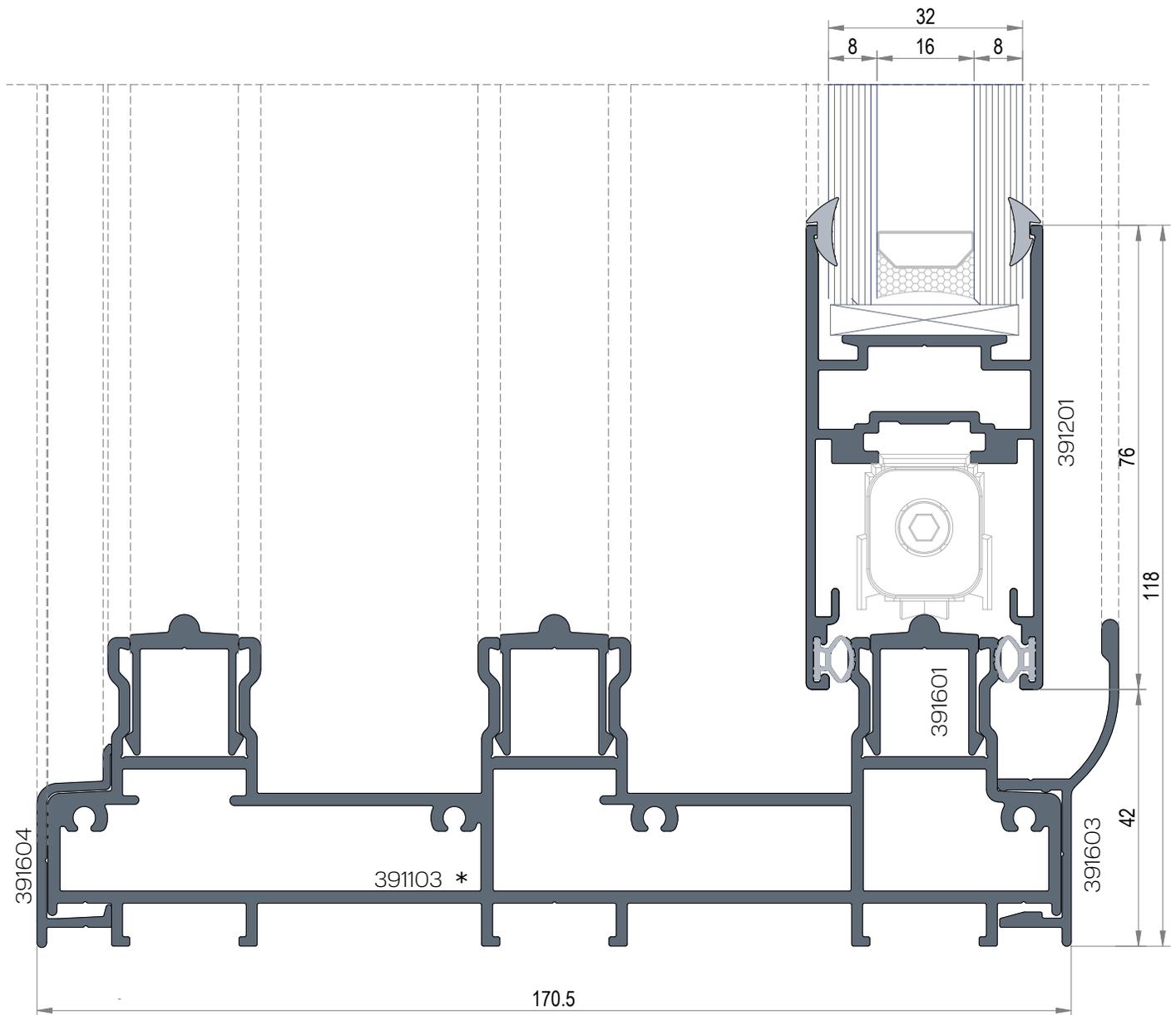
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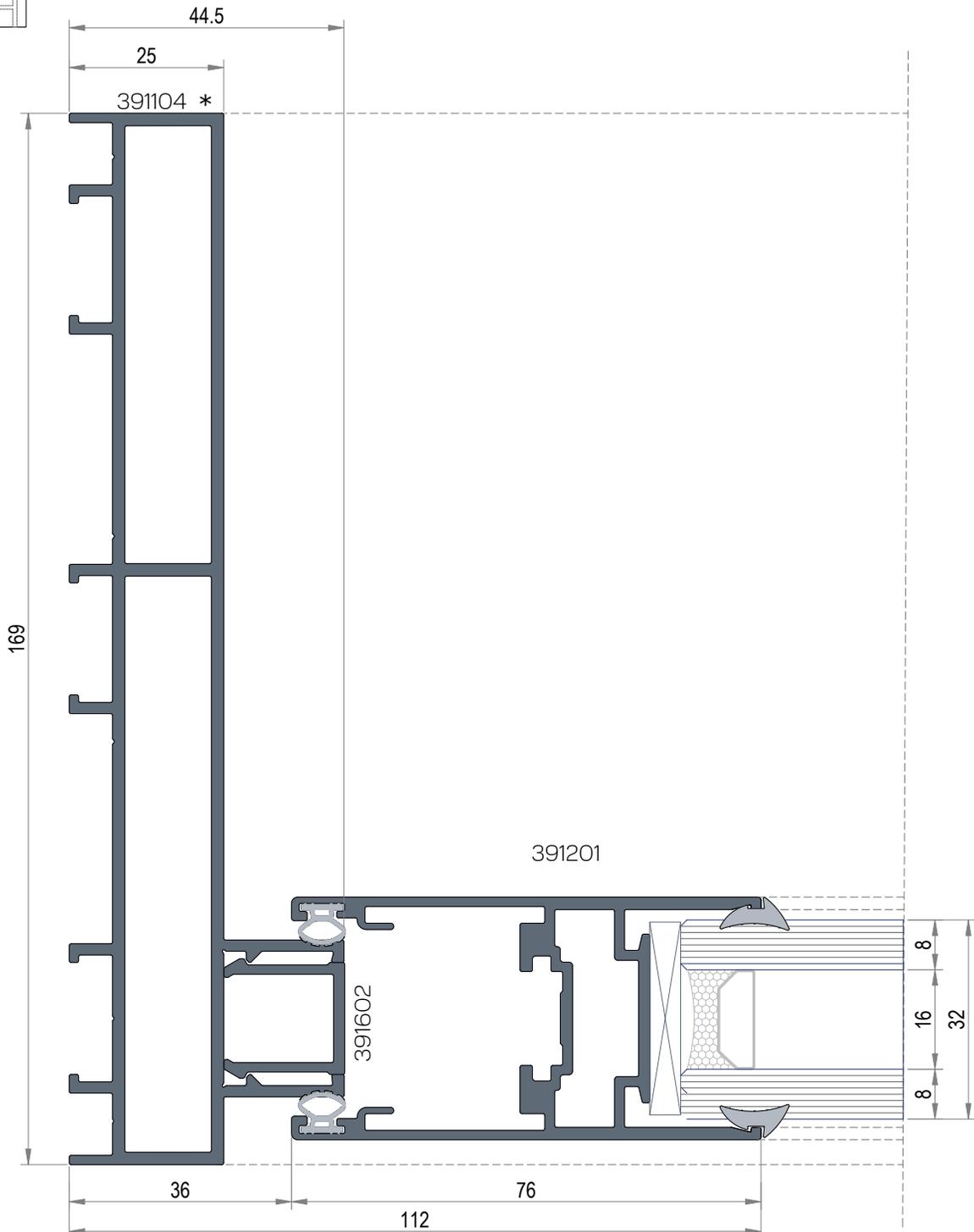
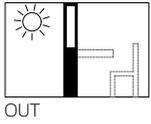
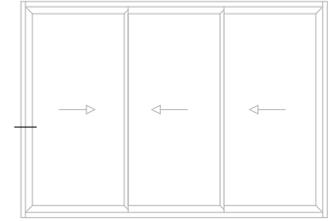
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OUT

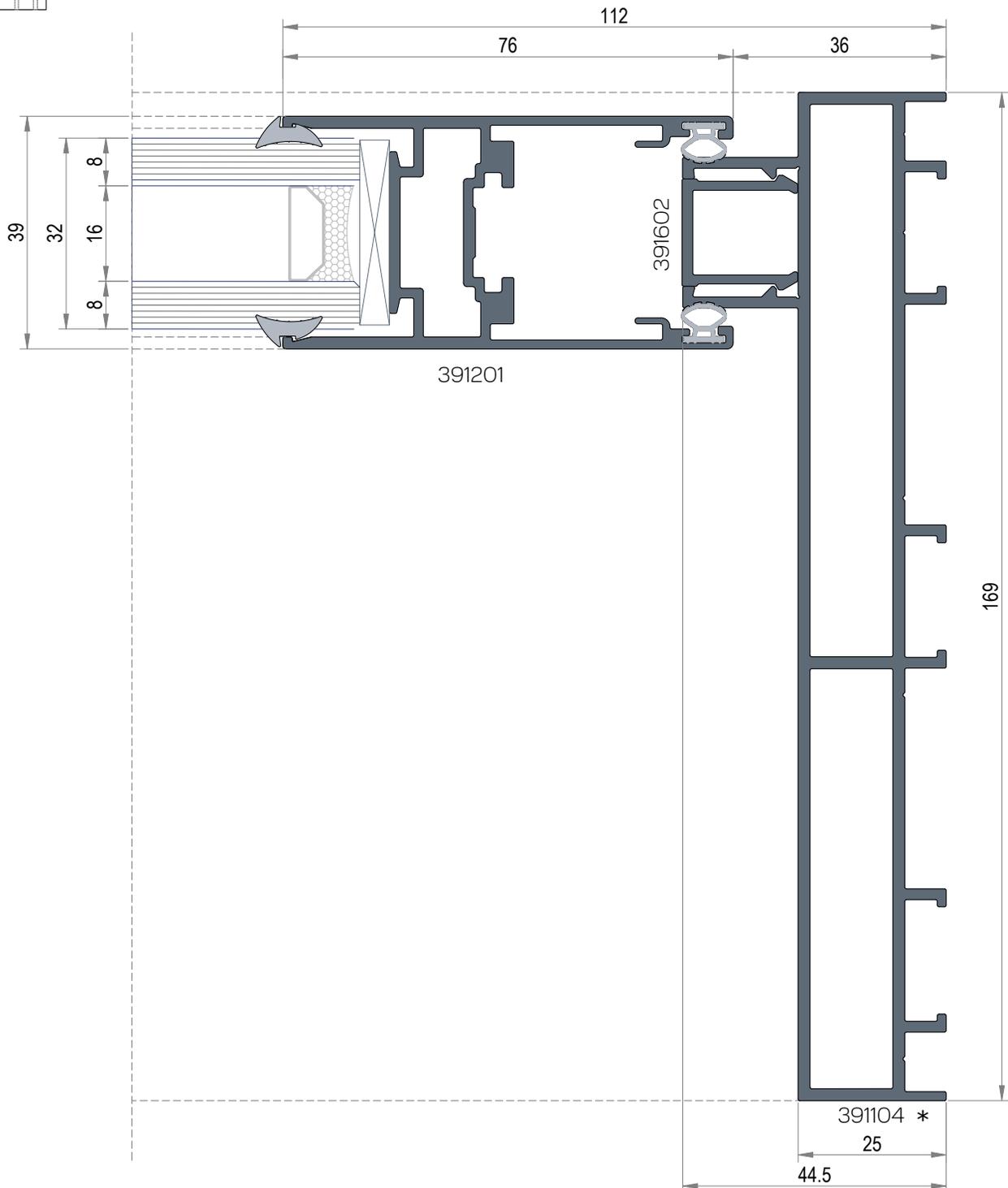
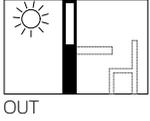
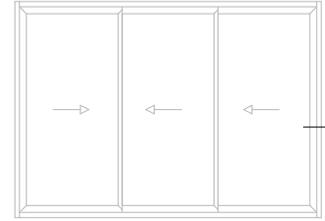


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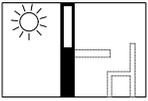
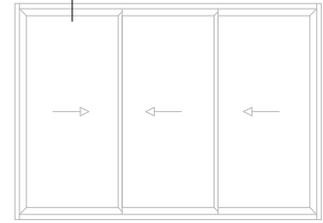
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\* UD: Under Discussion

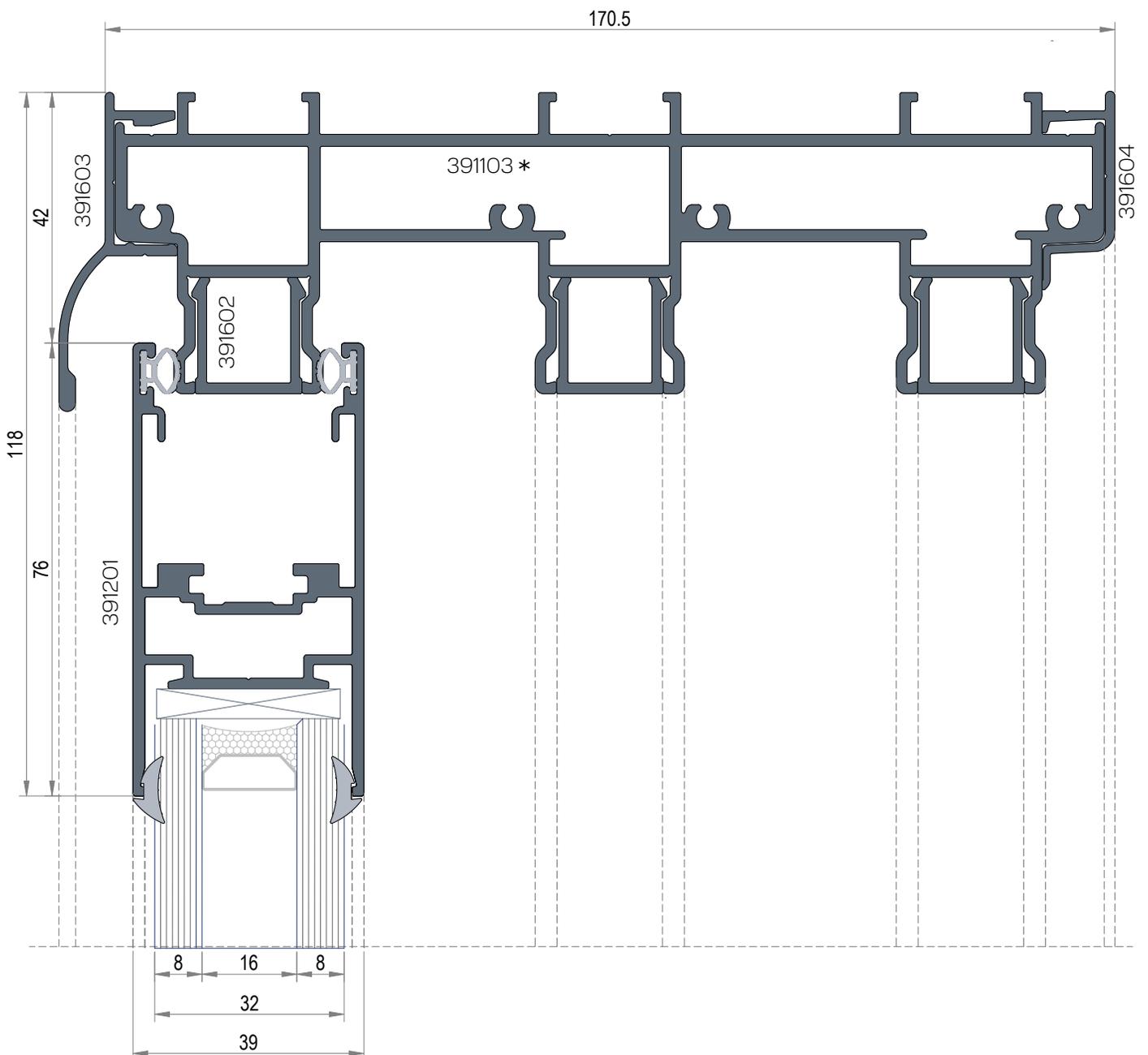


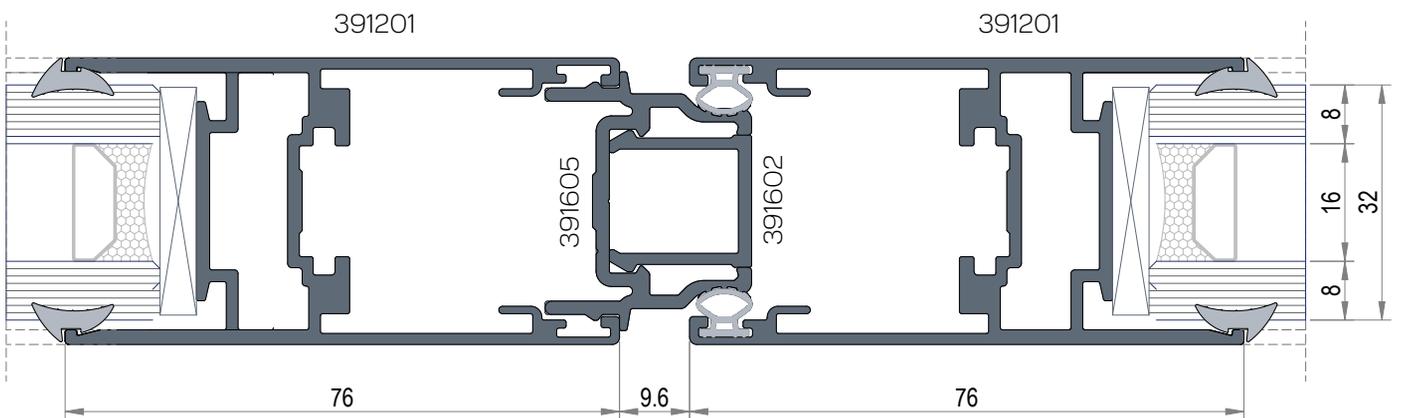
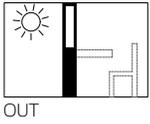
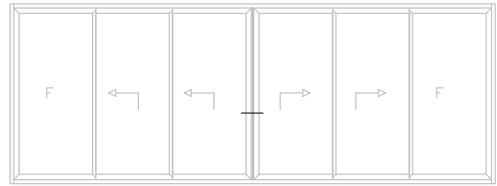
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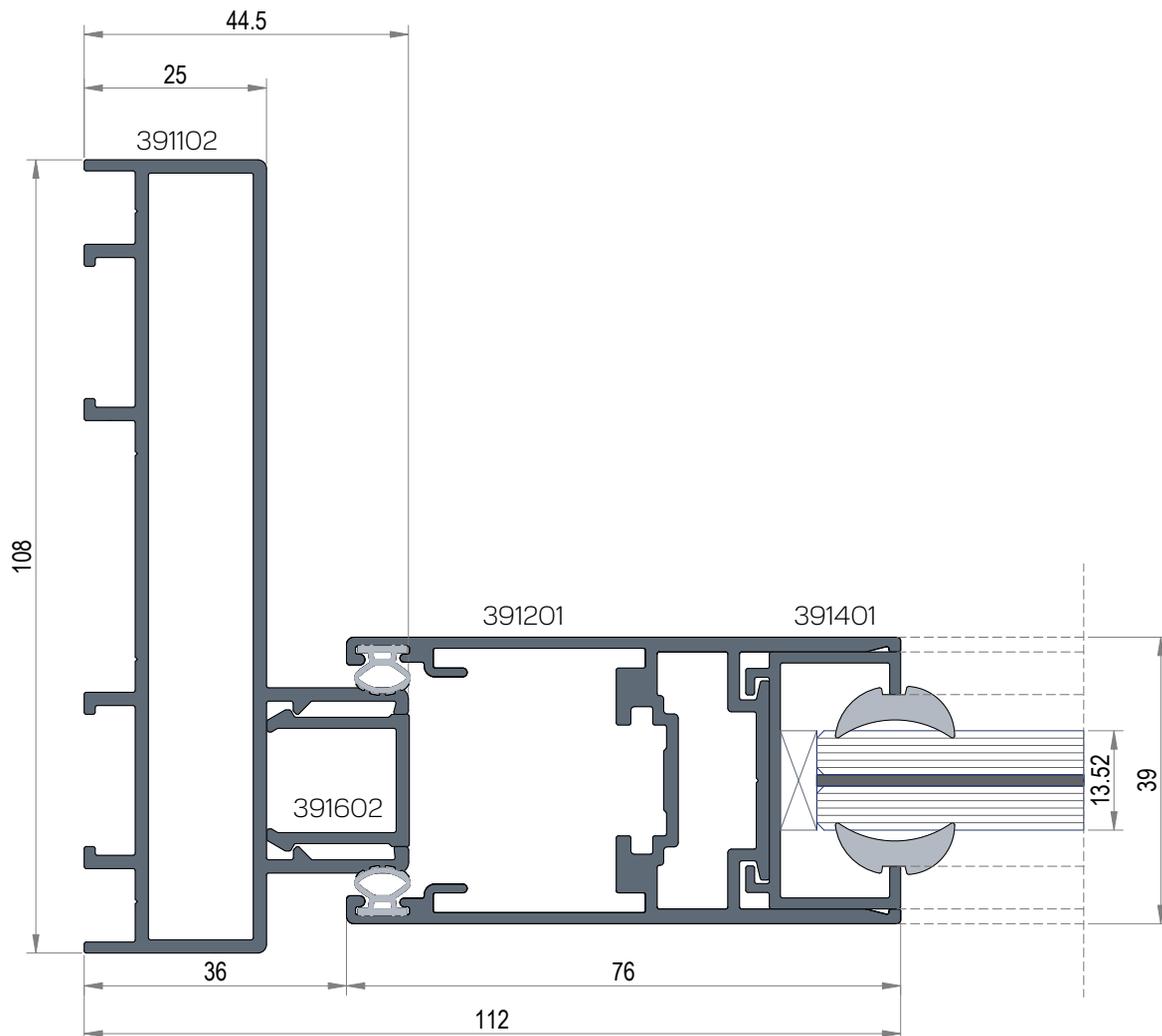
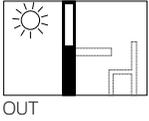
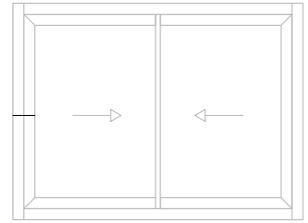


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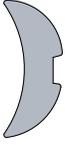
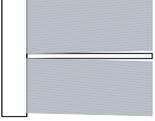
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# **GASKETS**

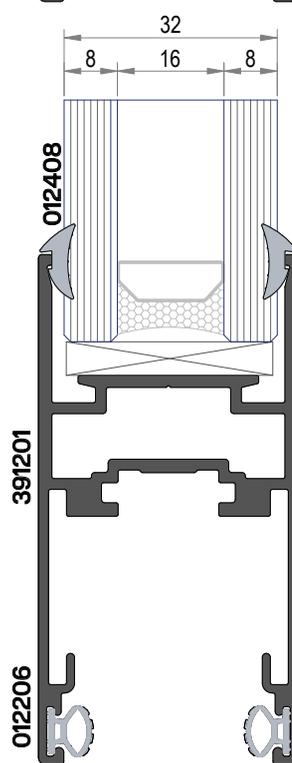
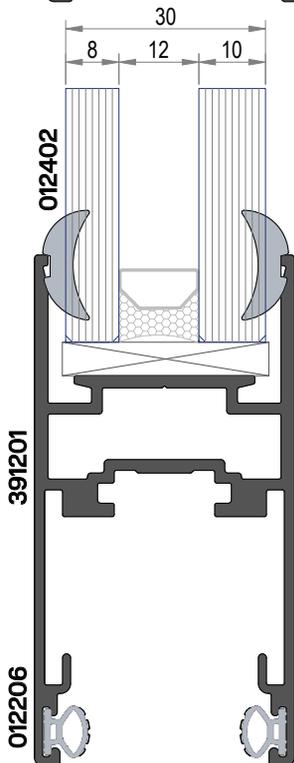
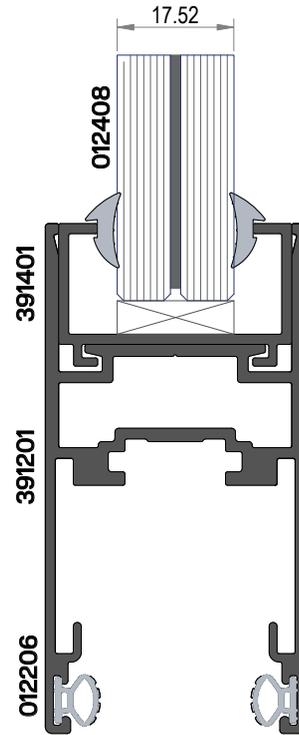
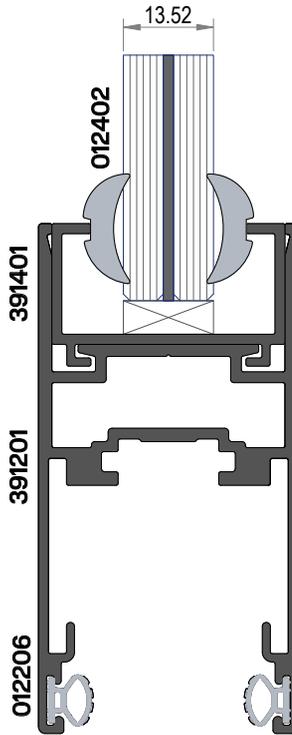
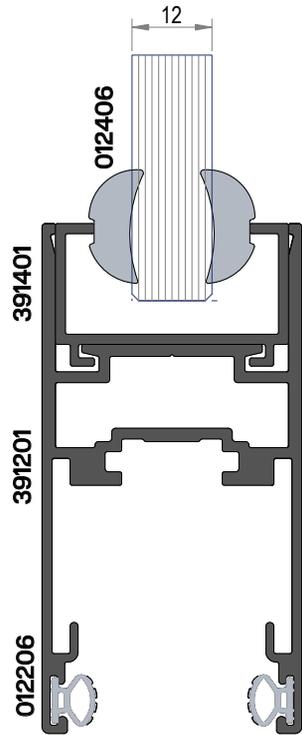
# **TABLE**

### GASKET TABLE

SI No.	Drawing	Code	Description	Material
1		012402	Glazing Gasket (3.5 mm)	EPDM
2		012406	Glazing Gasket (5.4 mm)	EPDM
3		012408	Glazing Gasket (2.4 mm)	EPDM
4		012411	Glazing Gasket (5.5 mm)	EPDM
5		012303	Brush Seal 4.8 x 6	WOOL PILE
6		012304	Gemini Interlock Gasket	EPDM
7		012206	Gemini Sash Gasket	Q - Lon

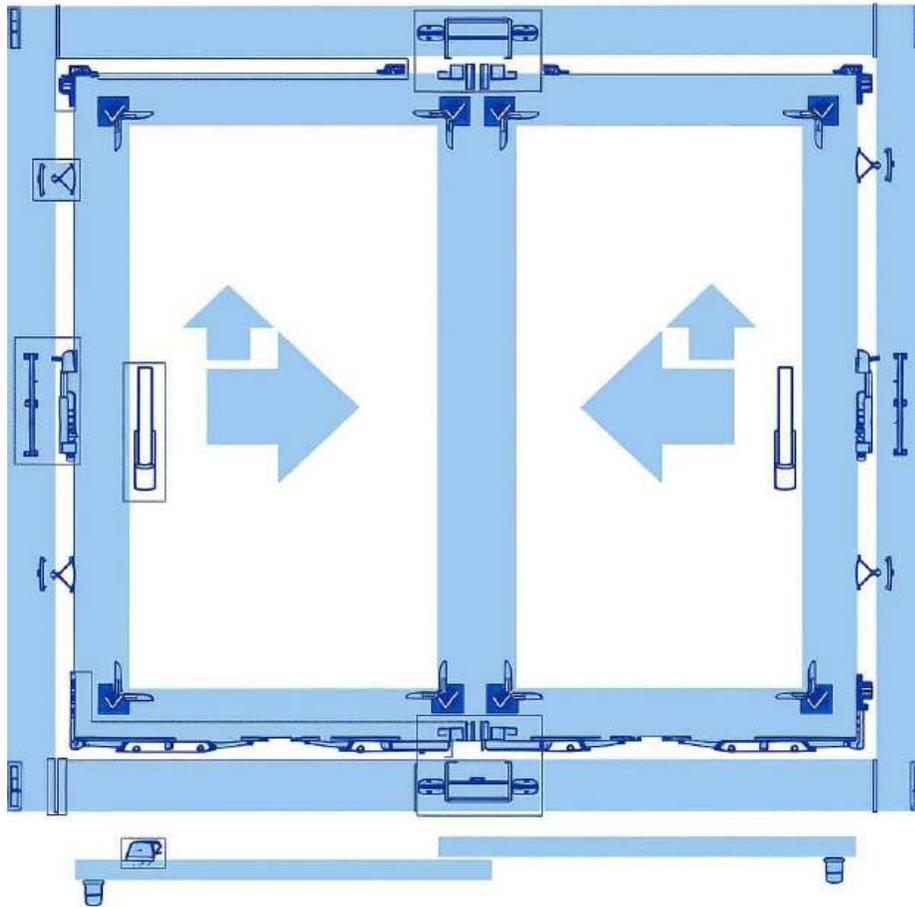
# GLAZING TABLE

## GLAZING TABLE



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# HARDWARE & ACCESSORIES TABLE



2- Track 2- Shutter Lift and Sliding System



# PROCURAL & YOU TEAM EXTRAORDINAIRE



- +91 83740 92061
- connect@PROCURAL-GROUP.IN
- www.procural-group.in



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